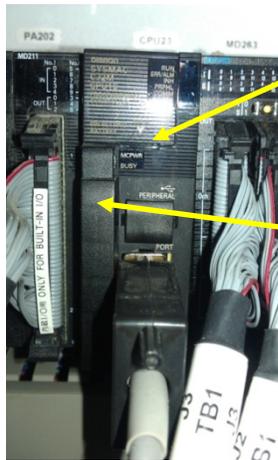


QUIPP 600 STACKER – CONTROLLER SOFTWARE UPDATE PROCEDURE

This procedure is used to UPDATE the Controller software in 600 Series QUIPP Stackers. It requires a Compact Flash Memory Card containing the new program data files. The CF card will be labeled with the version update in a [yy.mm.dd] format.

STEP 1:- Power down the 600 Stacker, open the control enclosure and locate the PLC in the top left hand corner.

STEP 2:- Open the Dipswitch and Memory card covers on the CPU.



To access the Dipswitches insert a small screwdriver in the bottom center [arrow on cover] and hinge the cover upwards.

The Memory card slot is located under the lower LH cover of the CPU, gently pull the cover down from the top.



STEP 3:- Prepare the CPU for Updating



Insert the CF Memory card into the slot with the label to the left.

Note label orientation.

Move dipswitch 2 to the left [ON] position.
[Second switch from top].



QUIPP 600 STACKER – CONTROLLER SOFTWARE UPDATE PROCEDURE

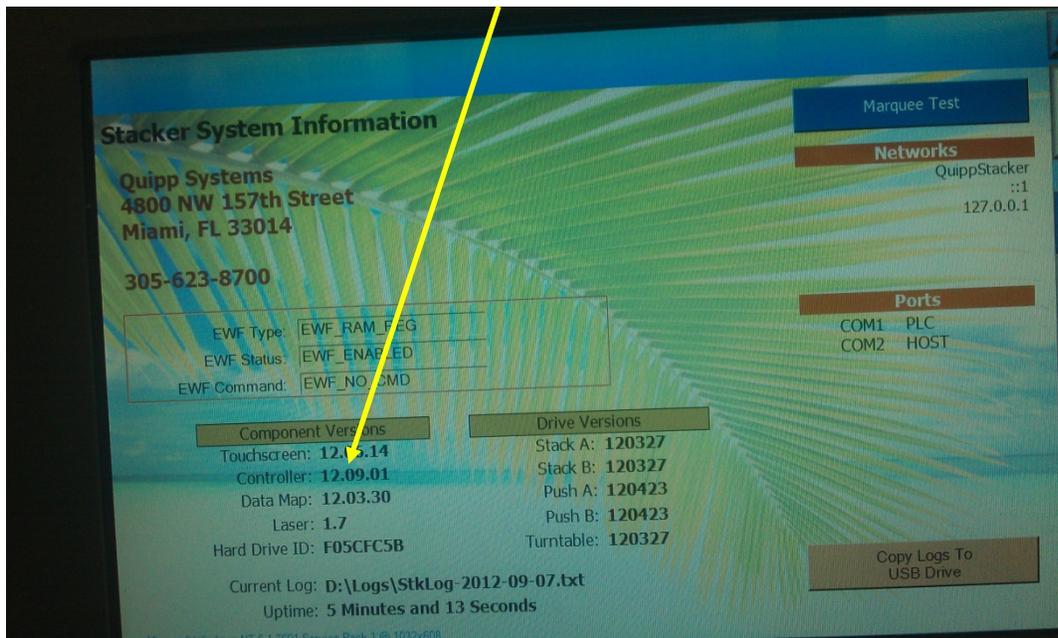
STEP 4:- UPDATE SOFTWARE

Close control enclosure and power UP the stacker.

Once the operator touchscreen has started access the “Stacker System Information” screen by pressing the “ABOUT” key on the main screen.

Confirm that the Controller has updated to the new version [yy.mm.dd].

[Second row of “Component Versions” column at the bottom LHS of the screen].



STEP 5:- Power DOWN the stacker and open the control enclosure.



Return Dipswitch 2 to the OFF [Right] position.

Remove the CF Card from the memory card slot by pressing the card release button at the bottom of the card slot.

Close the CF Card and Dipswitch covers.

Close the control enclosure.

This completes the update procedure.

