

Quipp Preventive Maintenance Analysis for existing Quipp Stackers, Quipp Wrappers and Quipp Inserters

Before you know, the “Busy Season” will be here and all of us here at Quipp want to make sure you, as a valued customer, are ahead of the game. That is why we would like to remind you of the PREVENTIVE MAINTENANCE ANALYSIS (PMA).

Simply call our Parts or Service Department to inquire about the program, pricing and availability.

Having an experienced Quipp Service Technician perform a detailed audit on your Quipp Equipment could improve the performance of your equipment and help you set the exact parameters you will need for the season ahead and increase your productivity.

This would also be a great opportunity for additional training for your staff.

See additional info on the next page.

PREVENTIVE MAINTENANCE ANALYSIS

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QUIPP STACKER PMA

INFEED

Check all belts
Check all bearings
Check all rollers
Check mechanical counter wheel for wear or damage
Check drive belt and tension

STACKING SECTION

Check alignment and tension of belts
Check track for abnormal wear or damage
Check chain tension
Check stacking blades for damage
Check cams in stacking section

PUSHER SECTION

Check high pressure cylinders in pusher walls
Check mattop and mattop sprockets for abnormal wear or damage
Check all bearings
Check pressor paddles and cylinders (on "C" Stackers)
Check alignment and tension of belts

TABLE SECTION

Check table cylinder and springs
Check all bearings
Grease lubrication points
Adjust oiler on pneumatic panel assembly
Adjust turntable for smooth rotation

ELECTRONIC CABINET

Remove all cards and clean edge connector
Confirm all sensors gap distances and operation
Calibrate infeed speed if necessary
Remove all dust from cabinet if necessary

QUIPP INSERTER PMA

FRAMES

Check all clutch & line shaft belts
Check all line shaft bearings
Check collator sprockets, cams & idler spear adjustment.
Check vacuum shuttle chain/chain drive adjustment.
Check all hopper gear boxes oil filled

OPENER SECTION

Check opener brush drive chain & sprockets
Check pocket operating cam adjuster
Check all pocket hinge springs
Check all pocket gripper springs left & right
Check cams

HOPPER FEEDERS

Check miss and double detectors
Check and adjust inhibit latches
Check all cams, followers, and gear segments
Check / reset all hoppers cam timing to factory spec
Check gripper tension on all hoppers

GRIPPER CONVEYOR

Check / adjust conveyor drive chain
Check all gripper chain wheels
Check gripper conveyor chain tension
Check all grippers on conveyor
Check transfer drum gripper springs
Check / adjust transfer drum drive chain

ELECTRONIC CABINET

Remove all dust from cabinet if necessary

QUIPP WRAPPER PMA

TOP GATE SECTION

Check all belts
Check all bearings
Check all rollers

DRIVE ASSEMBLY SECTION

Check drive belt and tension
Check alignment of drive pulleys

KNIFE ASSEMBLY SECTION

Check for correct operation and tolerances
Check for damage or dullness of knife
Check operation of knife cylinders

PAPER FEED ASSEMBLY SECTION

Check all rollers
Check all bearings
Check operation of paper feed drive cylinders
Check operation of dancer roller

ELECTRONIC CABINET

Confirm all sensors gap distances and operation
Remove all dust from cabinet if necessary

**Call our Parts or Service Department at
(305) 623-8700 ext. 339, 348 or 356 to
inquire about pricing and availability.**