



Servo Installation Setup

PROBLEM: Replacing Yaskawa servo pack.

Set the rotary switch to:

- 2 when installing in an HT 16 or HT II
- 0 when installing in a Dual Carrier or Sport Stacker

The rotary switch is located on the Printed Circuit Board in the front near the main power switch. The switch is black with white letters 0-9 and A-F. The factory default value is 0 and the index mark is towards the front of the unit.