



## Allen Bradley 1336F PlusII Firmware Version 1.0 Parameters

**PROBLEM: Replacement of AB1336F Plus II or verification of parameters.**

Set Jumper J-13 (AN 1 Pot) to Pot (vertical)

Setup	⇒ Advanced Setup	⇒Frequency Set	↓
Input Mode:	2 wire	PWM Freq:2KHz	Freq. Sel 2:Analog In 1
Freq Sel 1:	Analog In-0	Preset Freq 2:60 Hz	
Accel Time:	3.0 sec	Preset Freq 3:60 Hz	
Decel Time:	3.0 sec	<b>Feature Select</b>	
Min. Freq.:	6.0 Hz	Dwell Freq:6 Hz	
Max. Freq.:	120 Hz	Dwell Time:1 sec←	
Digital I/O	⇒ Analog I/O	⇒Faults	↓
CR-1 Out Select:	At Freq	Anlg In 0 Lo:5%	Mtr ovrl fault:Disabled
Dig Out Freq:	20 Hz	Anlg In 0 Hi:100%	Mtr Thermal Fault:Disabled
		Anlg In 1 Lo:5%	<b>Motor Control</b>
		Anlg In 1 Hi:100%	Control Select:Fixed Boost
		Anlg Signal Loss:000010	Start Boost:10 V
		Break Voltage:80 V	
		Break Frequency:10 Hz	